

# MAXFLEX® FR

ฉนวนยางคุณภาพระดับสากล



# MAXFLEX FR

**MAXFLEX FR** is available as tube insulation, pre-cut sheet, standard flat sheet and sheet roll. MAXFLEX FR is made from light weight elastomeric material, EPDM (ETHYLENE PROPYLENE RUBBER) design for thermal insulation usage which is CFCs free, HFCs Free, and O.D.P. Zero.

**MAXFLEX FR** is an ideal thermal insulation to prevent condensation problems on chilled water pipes, air duct systems, refrigerant lines and also to against frost formation.

**MAXFLEX FR** is non-fibrous, non-asbestos, non-formaldehyde contents and odorless. It is superior for air duct systems. It has been favored over the fibrous insulation material because of the possible health hazards and dangers caused by the loose particles of fibrous materials into air vents.

In addition to the well-known performance of **MAXFLEX FR**, the result is a product of high quality, energy saving, long lasting protection, condensation control and which helps minimize mold growth.

**MAXFLEX FR** can be used for both as interior or exterior insulating materials of air duct systems. MAXFLEX FR can be safely used without causing skin irritation and its flexibility makes installation work easy and neat. MAXFLEX FR is merchandized in ready-to-use Pressure Sensitive Adhesive and Aluminum foil surfaces.

**Better Temperature Control & Energy Conservation:** Molecular structure of MAXFLEX FR is characterized by a large number of fine cross-linked closed cells which provides effective reduction of heat loss from indoor and outdoor air ducting systems. It also reduces waste of energy by higher heat gain into the cooling systems.

**Prevent Condensation Problems:** Excellent moisture and vapor resistance due to its dense surface and the closed cell structure.

**Durable:** Outstanding Ozone/UV and Weather resistance attributes provide superior resistance against moisture, fungus growth, vermin and rodent pest.

**Excellent Sound Absorption and Noise Reduction:** Acting as a vibration damper and serve as outer shield, MAXFLEX FR greatly reduces noise from mechanical equipment, as well as noise from cross-talk and air movement.

**Excellent and Safety Fire Performance (Fire retardant):** MAXFLEX FR is complied with most international smoke and flammability standards.

**Easy to install:** Outstanding flexibility for quick and easy installation gives the finished insulation a neat aesthetic appearance. No coating is needed on most indoor usage.

**Long year service of stable and low thermal conductivity value (K-Value).**



# MAXFLEX® FR STANDARD SPECIFICATION

Physical Properties		Maxflex® FR								Test Method (Standard)	
Material		EPDM Rubber Blend with additive								TGA / DSC	
Cell Structure / Flexibility		Closed Cell / Excellent								-	
Density		3-6 lbs/ft³ (48-96 kg/m³)								ASTM D1667	
Thermal Conductivity BTU.in/ft² hr.°F (W/m.K)	Mean Temp.	-40°F (-40°C)	-22°F (-30°C)	-4°F (-20°C)	32°F (0°C)	75°F (24°C)	90°F (32°C)	104°F (40°C)	122°F (50°C)	ASTM C177 ASTM C518 DIN 52613 EN ISO 8497	
	k- Value	0.20 0.029	0.21 0.030	0.22 0.031	0.23 0.033	0.24 0.035	0.25 0.037	0.26 0.038	0.27 0.039		
Service Temperature *		-57°C to 125°C -70°F to 257°F can withstand temperature as high as 125 °C								Maxflex become hard at -57°C but can be use even at -200°C	
- Maximum service Temperature										ASTM C411	
Ozone & UV Resistance		No Crack								ASTM D1171 & ASTM G154	
Water Absorption		$\leq 15\%$ by Weight $\leq 0.05\%$ by Volume								ASTM D1056 ASTM C209	
Water Vapor Diffusion Resistance ( $\mu$ Value )		$\mu \geq 12,000$								EN 12086, DIN 52615	
Water Vapor Permeability ** ( g/Pa.s.m )		$\leq 0.10$ perm-in ( $\leq 115 \times 10^{-10}$ g/Pa.s.m)								ASTM E96	
Anti Microbial, Fungus Resistance		Compliance with requirement								ASTM E2180, ASTM G21	
Heat Stability (% Shrinkage) at 200°F (7 Days)		$\leq 3.5\%$ Respectively								ASTM C534	
Fire Performance ( Fire Retardant )		Class VO Self-Extinguishing B2 0,0,0,5 Compliance with requirement								UL 94 ASTM D635 DIN 4102 AS 1530.3 NFPA 90A & NFPA 90B	
- Fire Index		Index 5.3								EMPA SWISSI	
Flame spread / Smoke Developed		25/50								ASTM E84 (Surface burning characteristics)	
Fire Propagation & Surface spread of flame		Class 1 Class 0								BS 476 Part 7	
- Total Index of Performance (I)		Less than 12								BS 476 Part 6	
- Sub Index (i)		Less than 6									
Smoke Toxicity		Satisfies max allowable concentration for the following combustion gases CO, HCl, HF, HBr, HCN, NO <sub>x</sub> , SO <sub>2</sub> $D_m \leq 100$								ISO 5659-2:2017	
- Smoke Density		Compliance with requirement								International Marine Organization(IMO)	
RoHS I&II Test		Compliance with requirement								Certain Hazardous Substances in Electrical and Electronic Equipment,2011/65/EU and its amendment Directive(EU)2015/863	
Nitrosamine Content		Not detected								BS EN 12868	
Ozone Depleting Substances(ODS)		Not detected								USEPA5021A/8260C	
- CFCs, HCFCs											
Volatile Organic Chemical Emission(VOC)		Not detected								CDPH/EHILB/ STANDARD METHOD V1.2 and VOC Emission Test After 14 Day	
Formaldehyde Content		Not detected								ISO 17226-1	
Asbestos / Dust & Fiber		Not detected								EPA600/R	
Odour Test at 23°C, 40°C		Grade15, Grade2.0								FLTM BO 131-03	
Corrosion(Copper, Stainless Steel)		Non Corrosive								DIN 1988	
Sound Absorption Coefficient ***		0.65 NRC								ASTM C423	
Noise Reduction Coefficient		Maximum 36.3 dB(A)								DIN 52219 (19 mm. thickness)	

- Note : \* For applications at a temperature lower than -57 °C , MAXFLEX FR becomes hard but it does not affect thermal conductivity nor water vapor permeability.  
For heating applications, MAXFLEX FR can stand up to +125°C continuously. Outdoor applications should be cladded with metal sheet, aluminium /stainless sheet or painted with 2-3 layers of Maxcoat.
- \*\* Water Vapor Permeability test was done under test method ASTM E96 dehydrate test at 37.8°C and average value is  $0.94 \times 10^{-10}$  g/Pa.s.m .
- \*\*\* Sound Absorption Coefficient Table

Sound Absorption Coefficient at Frequency							
Frequency(Hz)	125	250	500	1000	2000	4000	NRC
Absorption Coefficient	0.06	0.14	0.66	0.90	0.91	0.90	0.65

# MAXFLEX FR

## For Hot Water Piping and Solar Energy Heating Systems

MAXFLEX FR is very effective in reducing heat loss from indoor and outdoor hot water piping systems. Due to its outstanding ozone/UV and weather resistance property, it proves to be the best insulation for outdoor pipe line of the solar energy heating system. MAXFLEX FR contains no asbestos, no dust and fiber free. So, it is safe when being installed in places where hygiene is vital. This is one among many reasons why this product is widely selected and accepted as a replacement for the fibrous insulation material for hot water piping systems in hotels, hospitals, residential and industrial applications. It is also highly efficient in safe guarding against frost formation inside the water pipes as the insulation dramatically delays the time water cool down and reach freezing temperature while shut-off the heating systems. MAXFLEX FR is the ideal insulation material for hot water pipes due to the following characteristics.

- It can be used applicable continuously at 125 °C (275 °F for standard) and high temperature to 170 °C (338 °F in Hi-temp)
- Good Ozone, UV and weather resistance when being used outdoor.
- Stable and low thermal conductivity value throughout the service life.
- Very low water absorption and water vapor transmission.
- Flexibility, easy installation. Do not need any jacketing or protection even being used to insulate the piping.

PIPE SIZE		Condition: Ambient 35 °C , Surface Temperature 40 °C, Still Air, Bare Insulation															
		Operating Temperature (°C)															
mm.	inch	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125
		Thickness Recommend (mm)															
6	1/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
9	3/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
13	1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
16	5/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
19	3/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
22	7/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
25	1	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
28	1-1/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
32	1-1/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
35	1-3/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
38	1-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
42	1-5/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
45	1-3/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
48	1-7/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
51	2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
54	2-1/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
57	2-1/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
60	2-3/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
64	2-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
67	2-5/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
73	2-7/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
76	3	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	50
80	3-1/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
83	3-1/4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
90	3-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
92	3-5/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
98	3-7/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
102	4	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
105	4-1/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
115	4-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
130	5-1/8	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
140	5-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
165	6-1/2	9	13	19	19	25	25	25	32	32	32	38	38	38	50	50	59
Storage Tank		13	19	19	25	25	32	32	32	38	38	50	50	50	59	63	

MAXFLEX FR STANDARD for operating temperature ≤ 100 °C and MAXFLEX FR <FM APPROVED> for operating temperature >100 °C



# MAXFLEX FR

## For Air Duct Systems

Being dust and fiber free, MAXFELX FR is an ideal thermal insulation for air ducting system. It has been favored over the fibrous insulating material because of the possible health hazards and dangers caused by the loose particles of fibrous materials in to air vents. MAXFLEX FR can be safely handled without causing skin irritation. The products also have superior resistance against moisture, fungus growth, vermin and rodent attack. The dense surface skin laminate with aluminum foil eliminates the need for another layer of vapor barrier or further coating. Physical Strengths of the specially modified elastomeric material ensures long year service life with stable and low thermal conductivity value. MAXFLEX FR has been widely used in Air Ducting Systems due to the following superior characteristics.

- Strength contracture of elastomer and close cell that can be use long year service life of duct (Low K- value)
- Excellent moisture and vapor resistance due to its dense surface skin and closed cell structure.
- Outstanding ozone/UV and weather resistance.
- Flexible, makes instruction work easy and neat.
- Protecting Moisture resistance without fungi ants termites and mice
- MAXFLEX FR type of roll and sheet able to use insulation inside and outside supply of ductwork

### Thickness Recommendation for Air Ducting System.

Condition: Surface temperature is above dew point ~1°C to avoid condensation without cladding (Bare insulation).

Ambient Condition	Dew Point	Operating Temperature (Cool Air Temperature)					
		+17°C (+62.6°F)	+15°C (+59°F)	+13°C (+55.4°F)	+10°C (+50.0°F)	+7°C (+44.6°F)	+5°C (+41°F)
27°C (80.6°F), 50% RH	16°C	6 mm.	6 mm.	6 mm.	9 mm.	9 mm.	9 mm.
27°C (80.6°F), 70% RH	21°C	6 mm.	6 mm.	9 mm.	9 mm.	13 mm.	13 mm.
30°C (86.0°F), 70% RH	24°C	9 mm.	9 mm.	9 mm.	9 mm.	13 mm.	16 mm.
30°C (86.0°F), 75% RH	25°C	9 mm.	9 mm.	13 mm.	13 mm.	19 mm.	19 mm.
32°C (89.6°F), 80% RH	28°C	16 mm.	16 mm.	25 mm.	25 mm.	25 mm.	32 mm.
34°C (93.2°F), 85% RH	31°C	19 mm.	25 mm.	25 mm.	32 mm.	32 mm.	38 mm.
35°C (95°F), 85% RH	32°C	25 mm.	25 mm.	32 mm.	38 mm.	50 mm.	50 mm.
35°C (95°F), 90% RH	33°C	32 mm.	32 mm.	38 mm.	50 mm.	56 mm.	56 mm.

Note : In areas of low relative humidity, insulation thickness 6mm. will be sufficient for condensation control purpose.

However, we would recommend a minimum thickness of 9mm. In order to significantly reduce the heat gain from outer sources.

### MAXFLEX ACCESSORIES



MAXTAPE



MAXGLUE



MAXFIX, MAXFIX STAND



MAXCOAT

### DIMENSION OF PACKAGING

Model	Width(cm.)	Length(cm.)	Height(cm.)
TUBE 2 meter	39	207	33
STANDARD FLAT SHEET 0.9m. X 1.2m.	102	130	19
	Carton box or Rolled in Plastic Wrap		
SHEET ROLL	46	130	46
	Carton box or Rolled in Plastic Wrap		
PRE-CUT SHEET	Width(cm.)	Length(cm.)	Height(cm.)
6" IPS - 8" IPS	86	130	19
10" IPS	102	130	19
12" IPS	130	130	19
>12" IPS	Carton box or Rolled in Plastic Wrap		

# MAXFLEX FR

## For Chilled Water Piping & Refrigerating Systems

MAXFLEX FR is applied onto the chilled water pipes and refrigerating systems not simply to control condensation problems, but also to reduce waste of energy by higher heat gain into the cooling systems. MAXFLEX FR has been widely used in refrigerating and central cooling systems due to the following superior characteristics.

- Low and stable thermal conductivity value.
- Very low water absorption and high moisture resistance.
- Complies with most international Smoke and Flammability Standards.
- Having UV and Ozone resistance due to Non-polar Close Cell Polymer Base.
- Outstanding flexibility for quick and easy installation. Gives the finished insulation a neat aesthetic appearance.

### Thickness Recommendation for Chilled Water Piping and Refrigeration.

Condition : Surface temperature is above dew point ~1°C to avoid condensation without cladding(Bare Insulation).

Outside Diameter (OD.) of Steel Pipe	Pipe Line Temperature				
	+15°C (59°F)	+7°C (44.6°F)	+2°C (35.6°F)	-10°C (14°F)	-18°C (-0.4°F)
<b>Maximum Ambient Temperature 28°C (82.4°F), 75%RH, Dew Point 23.26°C</b>					
Pipe up to 1" IPS (35mm.)	9	13	19	25	32
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	9	19	19	32	38
3"IPS-6"IPS (89-168mm.)	9	19	25	32	38
Pipe 8"IPS-12"IPS (219-323mm.)	13	19	25	32	38
<b>Maximum Ambient Temperature 32°C (86°F), 75%RH, Dew Point 27.16°C</b>					
Pipe up to 1" IPS (35mm.)	13	19	19	25	32
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	13	19	25	32	38
3"IPS-6"IPS (89-168mm.)	13	19	25	32	38
Pipe 8"IPS-12"IPS (219-323mm.)	13	25	25	38	50
<b>Maximum Ambient Temperature 35°C (95°F), 80%RH, Dew Point 31.2°C</b>					
Pipe up to 1" IPS (35mm.)	19	25	32	38	50
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	19	32	32	38	50
3"IPS-6"IPS (89-168mm.)	25	32	38	50	56
Pipe 8"IPS-12"IPS (219-323mm.)	25	38	38	50	59
<b>Maximum Ambient Temperature 35°C (95°F), 85%RH, Dew Point 31.7°C</b>					
Pipe up to 1" IPS (35mm.)	25	25	32	38	50
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	25	32	38	50	53
3"IPS-6"IPS (89-168mm.)	25	38	50	56	63
Pipe 8"IPS-12"IPS (219-323mm.)	32	50	50	63	75
<b>Maximum Ambient Temperature 35°C (95°F), 90%RH, Dew Point 32.2°C</b>					
Pipe up to 1" IPS (35mm.)	25	38	38	56	59
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	32	50	50	63	69
3"IPS-6"IPS (89-168mm.)	38	53	53	75	84
Pipe 8"IPS-12"IPS (219-323mm.)	38	56	59	88	100
<b>Maximum Ambient Temperature 38°C (100.4°F), 90%RH, Dew Point 35.8°C</b>					
Pipe up to 1" IPS (35mm.)	50	50	59	75	94
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	50	59	69	88	100
3"IPS-6"IPS (89-168mm.)	56	69	84	100	125
Pipe 8"IPS-12"IPS (219-323mm.)	63	84	100	125	138
<b>Maximum Ambient Temperature 45°C (114°F), 90%RH, Dew Point 43.0°C</b>					
Pipe up to 1" IPS (35mm.)	50	56	63	75	100
1 1/4"IPS- 2 1/2"IPS (42-76mm.)	56	63	69	88	125
3"IPS-6"IPS (89-168mm.)	63	75	84	100	138
Pipe 8"IPS-12"IPS (219-323mm.)	69	84	100	125	150

Remark: Thickness calculating for Chiller water pipe size over than 12" please consult with manufacturer.



Established in 1988, Vandapac began its journey in the manufacturing of packaging products.

In 1991, we expanded our product line to include Automotive accessories, starting with bedliners.

In 2003, we further diversified our business by venturing into thermal insulation.

Maxflex is Vandapac's flagship brand of insulation solutions. The quality is backed by certifications and committed to Environmental responsibility, implementing TGO Guidance for Carbon Footprint reduction.

## Innovation and Sustainability



**EUROPEAN STANDARDS**



APPROVED



NFPA

ASTM INTERNATIONAL



LEAD FREE  
COMPLIANT



BSI  
British Standards

Eco-Organization

Made in Thailand

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